FOTECHEM 2320/2325 Red
2 Component Screen Adhesive

1. DESCRIPTION
Two-part Polyurethane mesh-to-frame adhesive.
• Red, medium viscosity, fast drying solvent-based adhesive.
• Effectively bonds mesh onto aluminum, wood or steel frames.
• Fast drying & curing times for maximum initial bond strength and short cut-away times.
• Very high resistance to heat & solvents and suitable for use in automated screen cleaning machines.
• Can be thinned with dry acetone, or if slower drying is required then use ethyl acetate.

2. MIXING RATIO
• 5 parts by weight of 2320 and 1 part by weight of 2325.
• The mixing of the 2 components FOTECHEM 2320 and 2325 must be done accurately. It is of highest importance that this rule is maintained at all times.

3. POT LIFE
• 60 - 90 minutes at room temperature of max. 77° F and relative humidity of 65%.
• The stocking time for unopened cans is approx. 12 months for FOTECHEM 2320 and 6 months for FOTECHEM 2325.

4. USE
• Apply the FOTECHEM Screen Adhesive with a brush not too soft, through the stretched mesh on to the degreased and clean frame. If a product of the opposition has been used before, the old adhesive residues must be removed.
• The FOTECHEM Screen Adhesive can gel at temperatures below 41° F (conditions during transportation or storing) and reaches at room temperature again its normal liquidity; this effect has no influence on the quality of the adhesion.

5. PACKAGING
Available in 1 gallon containers with associated catalyst.

These Technical Informations are published without warranty. The results shown in these Technical Informations are based on laboratory testing. The supplier declines any responsibility for incorrect use of these products which are manufactured and sold for industrial use only.